

# Qipack develops new leak-detection system

reduce waste  
& save costs



Qipack, the founder of the infrared leak-detection system called QipCam, has now developed **new techniques to detect leaking sachets.**

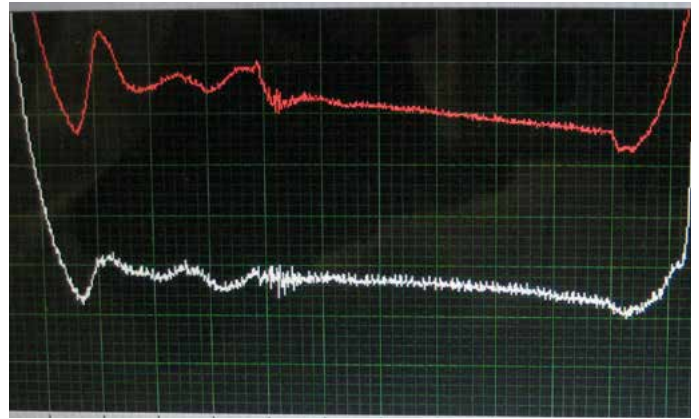
**Instead of measuring the heat of the seal, the patented QipScan measures the movement in distance of the sealing bars.** A derogation in the closing movement of the sealing bars simultaneously means a badly sealed packaging, including the possibility of leakage.

**T**he sealing bars of so called flowpack machines continuously make the same movement to seal packages by using heat. However, Qipack located in Den Bosch has discovered that not every movement is similar. Waste between the sealing bars, creased foil or product that gets stuck between the sealing bars can cause derogations in the sealing-movement. This causes the sealing bars to not close properly, resulting in the possibility of leaking sachets. Moreover, heat transfer of the sealing bars has consequences for the movement they make; they are too hot or too cold, dirt deposits may occur on the sealing bars. The QipScan will notice every difference in the sealing bars' movements.





The QipScan measures each deviation in the seal, such as product that is trapped or heat transmission failures during welding of a seal.



The distance of the seal tooling during the welding/seal process over time.

## Reference profile

To measure the distance, Qipack has installed two sensors on the sealing bars. These are highly sensitive sensors that measure the last 500 micrometer of the sealing bars' closing movements. The detection process starts with the programming of the closing process. For each foil and machine, the QipScan software creates a diagram with a reference profile of the sealing process with the distance plotted over time. With clean bars and the optimal sealing temperature, the software creates a profile of the sealing movement of the sealing bars. 'A 140 micron PE film gives a very different profile than a thin PP film of 30 microns', explained by owner Alexander van Puijebroek. 'Per line, foil and product combination we create a profile. Qipack's QipScan leakage detection measures the distance movement of the sealing bars by using sensors.'

## Closing process

The closing process starts with colliding the sealing bars that cause a dip in the diagram (see Closing process Diagram). Secondly, there are a series of waves that are caused by the knife that cuts the foil, and heating of the foil follows. The line in the diagram gradually drops to the moment of sealing. The sealing shows another dip in the diagram to indicate that the foil has been melted and the packaging is closed. The seal bars will re-separate and the next closing movement will be recorded. The QipScan software calculates a maximum and minimum, derogations may not cross these. Any measurement outside these limits indicates a disruption of the closing process and a leaking packaging.

## Affordable alternative

The final question that remains unanswered is why Qipack has now developed a new system while she has been successfully delivering her QipCam for quite some time. The leak detection specialist won the Dutch Packaging Award in the category Engineering in 2017. 'Our infrared system is more accurate, but also more expensive', says Van Puijebroek. 'This allows us to see where the seal is located, how much pollution there is and to check the pressure and seal temperature. But... If you use a standard infrared camera, we need a measurement time of 50 milliseconds. This time is too long for sachets that fall, like vertical vvs machines. The fall movement in such a flowpacker is too fast to be able to measure properly. That's solved with high speed cameras, but they are very expensive, at least 50,000 euros. That's why we have the QipScan.'

**QipScan** is a cost-efficient solution that fits the nature of flowpack manufacturing.



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